# IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Rainer Porzel et al.

Filing Date: May 25, 2007

Application No.: 10/593,789

"Hydraulic Actuating Device for an Automotive Friction Clutch"

Title:

Examiner: Jeffery A. Shapiro

3653

) Group Art Unit: ) ) Docket No.

1784.3034.001

Patents

Mail Stop Amendment Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

Electronically Filed:

December 26, 2011

Dear Sin

# PROPOSED AMENDMENT

telephone interview at 2:00 p.m. on Wednesday, December 28, 2011: amend the above-identified patent application as follows for discussion at the upcoming Pursuant to the Office Action dated September 13, 2011, Applicants propose to

### INTHECLAIMS

Claims 1-19 (Cancelled)

clutch comprising (Currently Amended) A hydraulic actuating device for an automotive friction

to a master force  $(F_G)$  via an actuating mechanism and can be displaced by a master travel  $(s_G)$ as master variables, and a master cylinder having a master piston, which can be impinged upon with subjected

master piston via a liquid column, which is functionally linked with said slave piston being actually connected to a clutch-release member of the automotive friction clutch, slave cylinder with a slave piston which is hydraulically connected in series to

wherein there is provided an adjusting unit and a control unit,

driven by an electric motor, which can be impinged upon with subjected to a force and displaced via a transmission that is connected with the muster piston by one out of being connected in series and parallel thereto, adjusting unit comprising which has an adjusting piston hydraulically

variables (F<sub>G</sub>=6) and a variable (p<sub>G</sub>) substantially proportional thereto, in order wherein-said-control-unit-can-control-the electric motor-subject to one-of-the master

the adjusting slave piston so that the force acting on the slave portion of the liquid column can be increased in a defined manner by subjecting the adjusting piston to force via the in-the-ease of the connection is arranged in series [[of]] between the master piston and

adjusting piston with a force, and transmission, specifically to increase the force acting on the liquid column by impinging the

master portion between the master piston and the adjusting piston and a slave portion between the adjusting piston and the slave piston pieton, and divides the liquid column between the master piston and the slave piston into a specifically-to-increase-the-wolume-of-the-liquid-column-by-displacement-of-the-adjusting in the case of the parallel connection of the master piston and the adjusting piston

# a control unit that controls the electric motor,

(Education) can be set via the electric motor of the adjusting unit which is controlled by the adjusting travel (seems), master travel (seems) or the detected variable proportional thereto, device, so that a pominal value for the master pressure (Possion) or the master force (Possion) can be determined in the control unit as a function of the descoted slave travel (Sympo). each actual value of the guide variable (symptot) seman, seman, second by the second sensor associated nominal value for the control variable (promined: Euromine) can be determined for control variable (p.). For relative to the suide variable (s., s., s.,) is stored from which an a memory element in which a desired curve (proposited = ftspector)). From the ftspector)) of the or a variable proportional thereto can be detected as guide variable, wherein the control unit as connected to the control unit and by which a slave travel (snapped) of the slave piston, an adjusting travel (as<sub>wee</sub>) of the adjusting piston, the master travel (see, and) of the master piston (Fowmed) can be defected as control variable, and a second sensor device which is signalmaster pressure (nowall) in the master portion of the liquid column or the master force wherein the determined master pressure (promined) or the determined master force first sensor device which is signal-connected to the control unit and by which a

control unit

## Claims 21 - 40 (Cancelled)

(Seasons) of the adjusting piston or a variable proportional thereto can be detected as guide (Systems) of the slave piston, the master travel (second) of the master piston, an adjusting travel control unit and by which the master force (Figure ) can be detected as control variable, and a piston to force via the transmission, a first sensor device which is signal-connected to the portion of the liquid column can be increased in a defined manner by subjecting the adjusting variable, wherein the control unit has a memory element in which a desired curve (Financial second sensor device which is signal-connected to the control unit and by which a slave travel unit, by which the electric motor can be controlled, so that the force acting on the pressure master piston and a pressure portion between the master piston and the slave piston, a control adjusting piston and the slave piston into a servo portion between the adjusting piston and the of the master piston and the adjusting piston and divides a liquid column between the arranged between the adjusting piston and the slave piston for the hydraulic series connection displaced via a transmission that is driven by an electric motor, wherein the master piston is clutch, an adjusting unit which has an adjusting pision which can be subjected to force and slave piston being actively connected to a clutch-release member of the motor vehicle friction cylinder which has a slave piston hydraulically connected in series to the master piston, said master force (Fo) and can be displaced by a master travel (so) as master variables, a slave master cylinder, the master piston of which, via an actuating member, can be subjected to a Ques. An actuating device for a motor vehicle friction clutch, comprising a

(852mm) or the detected variable proportional thereto, and wherein the determined master force control unit. (Figure and the set via the electric motor of the adjusting unit which is controlled by the unit as a function of the detected slave travel (species), master travel (second), adjusting travel device, so that a nominal value for the master force (Figure on be determined in the control each actual value of the guide variable (sympas) sympas) detected by the second sensor which an associated nominal value for the control variable (Forcental) can be determined for  $R(s_{Channel}))$  of the control variable  $(R_G)$  relative to the guide variable  $(s_{NC},s_G;s_S)$  is stored, from

- cylinder is hydraulically connected to a reservoir. biased by a return spring into a basic position in which a pressure chamber of the muster An actuating device according to claim 20, wherein the master piston is
- adjusting unit is hydraulically connected to a reservoir. also biased by a biasing spring into a basic position in which a pressure chamber of the 42 (New) An actuating device according to claim 41, wherein the adjusting piston is
- adjusting unit is a spindle drive. 43. (New) An actuating device according to claim 42, wherein the transmission of the
- the adjusting unit is a brushless DC motor (New) An actuating device according to claim 44, wherein the electric motor of
- biused by a return spring into a basic position in which a pressure chamber of the master (Zew) An actuating device according to claim 40, wherein the master piston is

cylinder is hydraulically connected to a reservoir

- adjusting unit is hydraulically connected to a reservoir also biased by a biasing spring into a basic position in which a pressure chamber of the An actuating device according to claim 45, wherein the adjusting piston is
- adjusting unit is a spindle drive 47. (New) An actuating device according to claim 46, wherein the transmission of the
- the adjusting unit is a brushless DC motor (New) An actuating device according to claim 47, wherein the electric motor of
- master piston and the slave piston is displaceable. connected to the slave cylinder by a first pressure line, in which the liquid column between the member master piston via a liquid column, and which is functionally linked with a clutch-release a slave cylinder comprising a slave piston which is hydraulically connected in series to the and can be displaced by a master travel (So) as master variables via an actualing member, a master cylinder, the master piston of which can be impinged upon with a master force  $(F_O)$ of the automotive ned in friction clutch, wherein the master cylinder actuating device 0 avironons as **Diction** (2) hydraulically

the adjusting piston, the adjusting unit is hydraulically connected via a second pressure line to master piston, which can be impinged upon with a force and displaced via a transmission that the first pressure line be driven an adjusting unit comprising an adjusting piston hydraulically connected parallel to the by an electric motor, wherein, for parallel connection of the master piston and

master piston and the slave piston can be increased in a defined manner of the adjusting piston via the transmission the volume of the liquid column between the control unit, by which the electric motor can be controlled, so that by displacement

travel (Sam) can be detected as a reference value first sensor device with a signal connection to the control unit, by which the master

detected as a control variable, and adjusting travel ( $S_{sa}$ ) of the adjusting piston or a slave travel ( $S_{sad}$ ) of the slave piston can be second sensor device with a signal connection to the control unit, by which

following relationship: S Ssoll = k U ss S Gist or S Nsoll = k U ss S Gist for the adjusting travel ( $S_{Sod}$ ) or the slave travel ( $S_{Nodd}$ ) can be determined according to the wherein the control unit comprises a computation element, by which a desired value

where

of the adjusting and which is controlled by the control unit adjusting travel (Sson) or slave travel (Spon) determined can be adjusted via the electric motor ha is a transformation factor stored in a storage element of the control unit, and wherein the  $S_{Gas}$  is the master travel of the master piston detected by the first sensor device and

factor (kg) is constant. (New) An actuating device according to claim 49, wherein the transformation

- pretensioned in a basic position by a return spring, in which position the pressure chamber of the master cylinder is hydraulically connected to a reservoir 1. (New) An actuating device according to claim 50, wherein the master piston is
- the adjusting unit is a spindle drive An actuating device according to claim 49, wherein the transmission of
- the adjusting unit is a brushless DC motor Carried March An actualing device according to claim 49, wherein the electric motor of
- and can be displaced by a master travel (so) as master variables via an actuating member, a master cylinder, the master piston of which can be impinged upon with a master force  $(P_G)$ automotive friction clutch slave cylinder comprising a slave piston which is hydraulically connected in series to the Piston, (New) and Which .... .... actuating functionally linked with a clutch-release member of the derice 101 an automotive friction clutch. £ 3 £ 703.

piston and a slave section between the adjusting piston and the slave piston. piston and the slave piston into a master section between the master piston and the adjusting connection in series of the master piston and the adjusting piston, is arranged between the master force and displaced via a transmission that can be driven by an electric motor, which, for a piston and the slave piston, and which divides a liquid column between the master adjusting unit comprising an adjusting piston which can be impinged upon with a

force upon the adjusting piston via the transmission the force acting on the slave section of the control unit, by which the electric motor can be controlled, so that by impinging

liquid column can be increased in a defined manner,

detected as a control variable, pressure  $(p_{G_{ab}})$  in the master section of the liquid column or the master force  $(F_{G_{ab}})$  can be first sensor device with a signal connection to the control unit, by which a master

following relationship: and a stor amesoud wherein the control unit comprises a computation element by which a desired value for the pressure (pigsan) or the master force (Figsan) can be determined according (pmm) in the slave section of the liquid column can be detected as a reference value, second sensor device with a signal connection to the control unit, by which a slave 0

#### DG#011 × Dayar 0 Fasoli 1000 ない人ない Ŋ, DHI ..

where

sensor device.  $p_{NN}$  is the slave pressure in the slave section of the liquid column detected by the second

k. is an amplification factor stored in a storage element of the control unit and

independent of the clutch wear, and (k.) can be increased in a defined manner, so that an operator, upon engaging or disengaging correction element by which, with an increasing wear of the clutch, the amplification factor clutch, always perceives the same reaction force response on the actuating member. is the hydraulic effective area of the master piston, wherein the control unit further has

adjusted via the electric motor of the adjusting unit which is controlled by the control unit. wherein the master pressure  $(p_{Good})$  determined or the master force  $(P_{GSOd})$  determined can be

element of the control unit, the amplification factor (k.) can be corrected in accordance with the following relation subject to the clutch wear: An actuating device according to claim 54, wherein, by the correction

Wherein

A STORE

wom clutch ke is a fixed amplification factor stored in the storage element of the control unit for an non-

pressure in the slave section of the liquid column with a non-worn clutch and Pressure is a fixed value stored in the storage element of the control unit for a maximum slave

the second sensor device Pursuant is the maximum slave pressure detected in the slave section of the liquid column by

- pretensioned in a basic position by a return spring, in which position the pressure chamber of the master cylinder is hydraulically connected to a reservoir. (Vew) An actuating device according to claim 54, wherein the master piston is
- also pretensioned in a basic position by a pretensioning spring, in which position a pressure (New) An actuating device according to claim 56, wherein the adjusting piston is

chamber of the adjusting unit is hydraulically connected to a reservoir.

- the adjusting unit is a spindle drive. 58. (New) An actuating device according to claim 54, wherein the transmission (of
- the adjusting unit is a brushless DC motor. 59. (New) An actualing device according to claim 54, wherein the electric motor of

### REMARKS

These claims are proposed to place this case is in condition for allowance.

Respectfully submitted,

REISING ETHINGTON P.C.

Steven L. Permut Reg. No. 28,388 P.O. Box 4390

Troy, Michigan 48099 (248) 689-3500

Date: December 40, 2011